

Work Order ID 124575

Tuesday, September 16, 2014 7:37:14 AM

124575

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Item ID: D206-642-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates
 Start Date: 9/16/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/16/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: 14-09-16 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D206-642 | Q | | | | | | | | |

100 DOCUMENT CONTROL 0.00 **DAS**
100 **06**
 DC Memo 0.00 **9-89** MCS 14-09-16
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP206-642-113 CHG004
 K10111 CHG003

110 Pick Kit 0.00
110
 Packaging Memo 0.00 **SEP 18 2014** DGA
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00 **DAS**
120 **06**
 QC Memo 0.00 **9-89** MCS 14-09-19
 Quality Control

B122579L+1

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Item ID: D206-642-113

Accept

N1900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates

Start Date: 9/16/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/16/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|-------------------|---------------|------------------|--|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPPD206-642-113 K10111 Location: <u>083</u> PPP Rev: _____ | | | | | | | | |
| | | | | | SEP 18 2014 | DAS 06 9-89 | | | <i>DGL</i> |
| 140 | QC21 - Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| | | | | | | | | | <i>MCS</i> <i>1405-69</i> <i>ME</i> <i>14-9-19</i> |

Picklist Print

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Parent Item: D206-642-113

D206-642-113

Parent Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates

Start Date: 9/16/2014

Required Date: 9/16/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC
REV:B 11.09.23 ADDED K10111 DD VERF:EC IPP REV:C
REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED
BY:DD IPP Rev:D 12.11.21
ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520
DD verf:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-151 | | Manufactured | No | | | 110 | Each | 1.0000 | 1 | 1 | | | |

D206-642-151

Replacement Skidtube, Low Gear with Run-on Landing Fits LH or RH

**

122579

DGC

DAS
06
9-89

Location
FG083

Loc Qty

Loc Code

1

1

K10111

Manufactured No

110

Each

0.0000

1

1

K10111

Saddle, Skidtube 206

**

124233

DAS
06
9-89

①

DGC

14-9-18